

# LADIES TOP INNERWEAR OPERATION- BREAKUP

## FRONT PANEL



- Laydown the double side glue tape with edge trimming using -SF-816

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- Fold the hem by spotting - TD 100 (Portable bonding press station) normal vacuum table which is available in factory.

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- Final press after inspection in HOT+COLD machine - CS-687 spec V-F2A1-060030

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- Laser cut the glue sheet in curve sheet and spot using TD-100 to the front body part

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- Attache the front body part and upper body part spot using TD-100 and do the final inspection

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- Final press after inspection in HOT+COLD machine - CS-687 spec V-F2A1-060030

## BACK PANEL



- Laydown the double side glue tape with edge trimming using -SF-816

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- Fold the hem by spotting - TD 100 (Portable bonding press station) normal vacuum table which is available in factory.

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- Final press after inspection in HOT+COLD machine - CS-687 spec V-F2A1-060030



**ASSEMBLY**

- Attach the join front and back panel using sewing machine like over lock and bartack

**BOTTOM HEM**

- Laydown the double side glue tape with edge trimming using -SF-816
- Fold the hem by spotting - TD 100 (Portable bonding press station) normal vacuum table which is available in factory.
- Final press after inspection in CS-665 spec A-A1A1-060012

Note: • This process of pressing is done in step-by-step wise • This operation is specifically for the display image only • Laser cut is not involve in this process, customer need to take care separately

**RECOMMENDED MACHINES**



**TD-100**  
PORTABLE BONDING  
PRESS STATION



**SF-816**  
SEWFREE TAPE LAYDOWN  
+ TRIMMER



**CS-687**  
CS-687 spec V-F2A1-060030  
PNEUMATIC FLAT COOL  
+ HEAT PRESS MACHINE



**CS-665**  
CS-665 spec A-A1A1-060012  
PNEUMATIC FLAT  
PRESS MACHINE