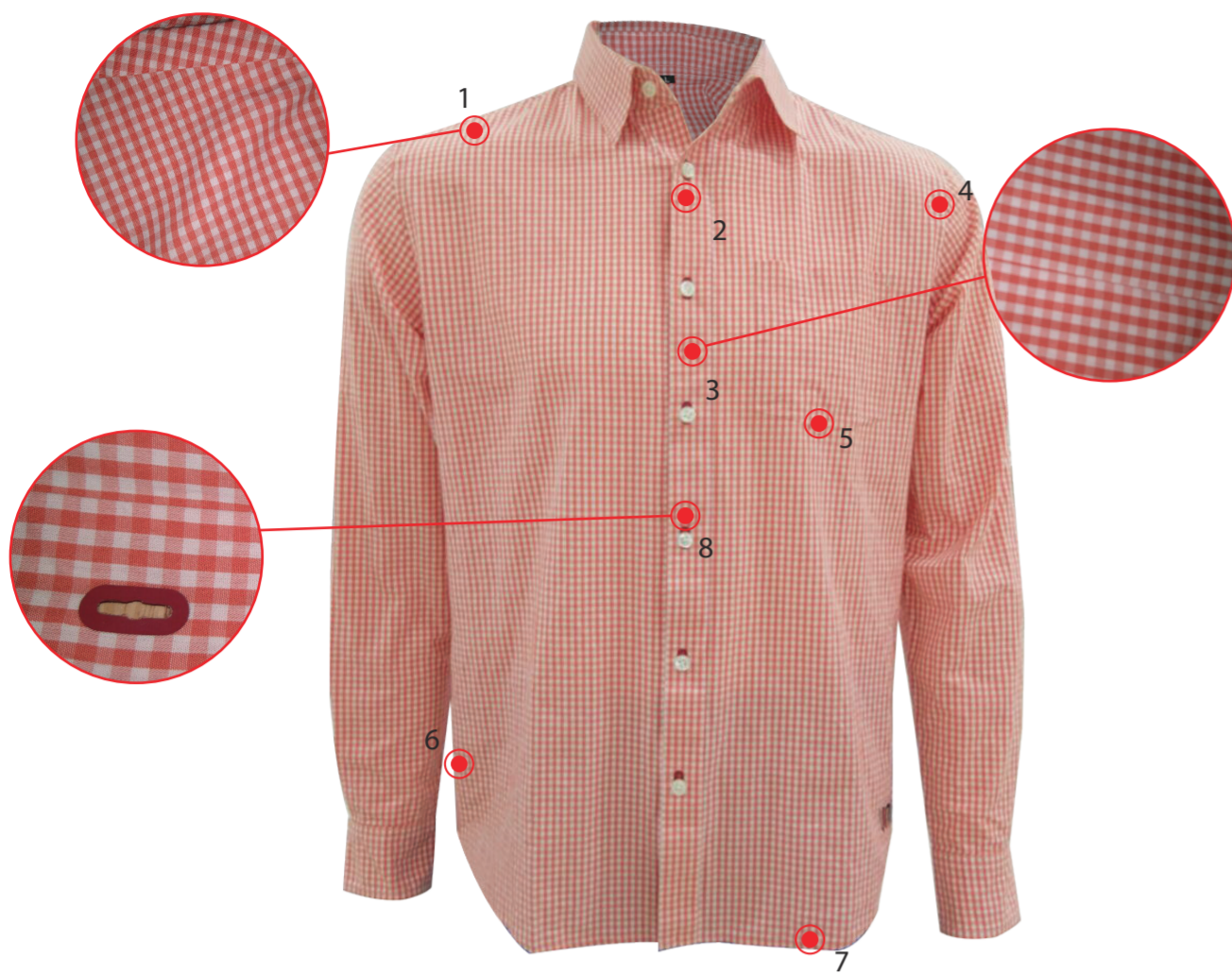


SHIRT OPERATION- BREAKUP

SHIRT BOUNDING LINE RECOMMENDATION OPERATION WISE

FRONT SIDE

BACK SIDE



1. Seam Construction of shoulder joint

- Apply double side glue tape on layer 1 by Hot Air Machine - AI-001 spec A-NNN + Folder attachment (optional)
- Again apply double side glue tape on layer 2 by Hot Air Machine - AI-001 spec A-NNN
- As show in drawing place the fabric correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory
- Final press after inspection in HOT+COLD machine - CS-687 spec V-F2A1-060030



5. Seam Construction of Pocket creasing

- Crease the pocket in pocket creasing machine
- Special laser cut double side glue tape
- Apply special laser cut double side glue tape on the creased pocket correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory
- Place the pocket on body correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory



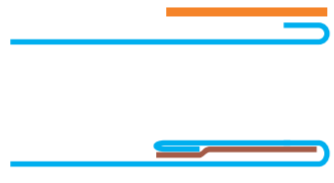
9. Seam Construction of Back Yoke

- Apply double side glue tape on layer 1 by Hot Air Machine - AI-001 spec A-NNN + Folder attachment (optional)
- Again apply double side glue tape on layer 2 by Hot Air Machine - AI-001 spec A-NNN
- As show in drawing place the fabric correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory
- Final press after inspection in HOT+COLD machine - CS-687 spec V-F2A1-060030



2. Seam Construction of button stitch placket

- Apply double side glue tape by Hot Air Machine - AI-001 spec A-NNN + Folder attachment (optional)
- Fold fabric panel correctly by spotting - TD 100 (Portable bonding press station) normal vacuum table which is available in factory
- Press the seam Hot and Cool Smart Bonding Press after final inspection - CS-681 spec V-F2A1-100010



6. Seam Construction of side seam

- Apply double side glue tape by Hot Air Machine - AI-001 spec A-NNN + Folder attachment (optional)
- Placement of sleeve on body correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory
- Press the seam by Smart Bonding Press after final inspection - CS-703 spec V-A1M2-090007



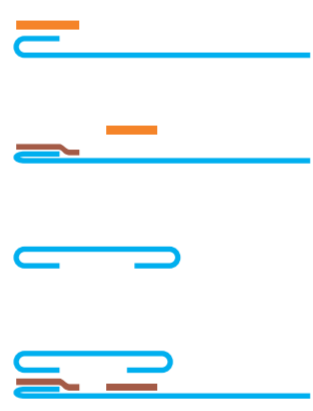
10. Seam Construction of Sleeve Placket

- Apply double side glue tape by Hot Air Machine - AI-001 spec A-NNN + Folder attachment (optional) + Folder attachment (optional)
- Again apply double side glue tape by Hot Air Machine - AI-001 spec A-NNN + Folder attachment (optional) + Folder attachment (optional)
- Binding sleeve placket - As show in drawing place the fabric correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory.
- Final press of Binding sleeve placket after inspection in HOT+COLD machine - CS-661 spec A-F2A1-030010
- Triangular sleeve placket - Crease the sleeve placket on the creasing machine
- As show in drawing place the triangular creased sleeve placket correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory. Using special laser cut double side glue tape on the upper side.
- Final press of Binding sleeve placket after inspection in HOT+COLD machine - CS-661 spec A-F2A1-030010



3. Seam Construction of button hole placket

- Apply double side glue tape by Hot Air Machine - AI-001 spec A-NNN + Folder attachment (optional)
- Apply again double side glue tape by Hot Air Machine - AI-001 spec A-NNN
- Fuse the button hole placket in normal fusing machine with the help of folder attachment
- Place the fabric from above operation b & c correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory
- Press the seam Hot and Cool Smart Bonding Press after final inspection - CS-681 spec V-F2A1-100010



7. Seam Construction of bottom hem

- Apply double side glue tape by Hot Air Machine - AI-001 spec A-NNN + Folder attachment (optional)
- Fold fabric panel correctly by spotting - TD 100 (Portable bonding press station) normal vacuum table which is available in factory
- Final press after inspection in HOT+COLD machine - CS-687 spec V-F2A1-060030



8. Button hole

- Laser cut glue tape outer in oval shape as shown in picture
- Place laser cut glue tape correctly on the button placket by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory
- Final press after inspection - CS-681 spec V-F2A1-100010
- Laser cut button inner hole as shown in picture



4. Seam Construction of Armole Joining

- Apply double side glue tape by Hot Air Machine - AI-001 spec A-NNN + Folder attachment (optional)
- Placement of sleeve on body correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory
- Final press by Armole press machine



RECOMMENDED MACHINES



TD-100
PORTABLE BONDING PRESS STATION



AI-001
HOT AIR SEALING MACHINE



CS-687
CS-687 spec V-F2A1-060030
PNEUMATIC FLAT COOL + HEAT PRESS MACHINE



CS-681
CS-681 spec - V-F2A1-10010
PNEUMATIC ZIPPER PRESS MACHINE



CS-703
CS-703 spec - V-A1M2-090007
PNEUMATIC FLAT PRESS MACHINE



CS-661
CS-661 spec - A-F2A1-030010
PNEUMATIC FLAT COOL + HEAT PRESS MACHINE