

SHIRT BOUNDING LINE RECOMMENDATION OPERATION WISE

SHIRT OPERATION- BREAKUP **FRONT SIDE** • 1 • 9. Seam Construction of shoulder 4. Seam Construction of Armole joint & Back Yoke Joining a. Apply double side glue tape on layer 1 by Hot a. Apply double side glue tape by Hot Air Air Machine - Al-001 spec A-NNN + Folder Machine - Al-001 spec A-NNN + Folder attachment (optional) attachment (optional) b. Placement of sleeve on body correctly by b. Again apply double side glue tape on layer 2 by Hot Air Machine - AI-001 spec A-NNN spotting - TD-100 (Portable bonding press station) normal vacuum table which is c. As show in drawing place the fabric correctly available in factory by spotting - TD-100 (Portable bonding press station) normal vacuum table which is c. Final press by Armole press machine available in factory d. Final press after inspection in HOT+COLD machine - CS-687 spec V-F2A1-060030 5. Seam Construction of Pocket creasing a. Crease the pocket in pocket creasing machine 2. Seam Construction of button stitch placket b. Special laser cut double side glue tape a. Apply double side glue tape by Hot Air c. Apply special laser cut double side glue tape Machine - Al-001 spec A-NNN + Folder on the creased pocket correctly by spotting attachment (optional) TD-100 (Portable bonding press station) normal vacuum table which is available in b. Foldr fabric panel correctly by spotting - TD factory 100 (Portable bonding press station) normal vacuum table which is available in factory d. Place the pocket on body correctly by spotting - TD-100 (Portable bonding press station) c. Press the seam Hot and Cool Smart Bonding normal vacuum table which is available in Press after final inspection - CS-681 spec Vfactory F2A1-100010 6. Seam Construction of side seam 3. Seam Construction of button hole placket a. Apply double side glue tape by Hot Air Machine - Al-001 spec A-NNN + Folder a. Apply double side glue tape by Hot Air attachment (optional) Machine - Al-001 spec A-NNN + Folder attachment (optional) b. Placement of sleeve on body correctly by spotting - TD-100 (Portable bonding press b. Apply again double side glue tape by Hot Air station) normal vacuum table which is Machine - Al-001 spec A-NNN available in factory c. Fuse the button hole placket in normal fusing c. Press the seam by Smart Bonding Press after machine with the help of folder attachment final inspection - CS-660 spec V-A1M2-090007 d Place the fabric from above operation b & c correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory 7. Seam Construction of bottom hem

BACK SIDE



- a. Apply double side glue tape by Hot Air Machine - Al-001 spec A-NNN + Folder attachment (optional)
- b. Fold fabric panel correctly by spotting TD 100 (Portable bonding press station) normal vacuum table which is available in factory
- c. Final press after inspection in HOT+COLD machine - CS-687 spec V-F2A1-060030

8. Button hole

- a. Laser cut glue tape outer in oval shape as shown in picture
- b. Place laser cut glue tape correctly on the button placket by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory
- c. Final press after inspection CS-681 spec V-F2A1-100010
- d. Laser cut button inner hole as shown in picture

10. Seam Construction of Sleeve **Placket**

- a. Apply double side glue tape by Hot Air Machine - Al-001 spec A-NNN + Folder attachment (optional) + Folder attachment (optional)
- b. Again apply double side glue tape by Hot Air Machine - Al-001 spec A-NNN + Folder attachment (optional) + Folder attachment (optional)
- c. Binding sleeve placket As show in drawing place the fabric correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is available in factory.
- d. Final press of Binding sleeve placket after inspection in HOT+COLD machine - CS-661 spec A-F2A1-030010
- e. Triangular sleeve placket Crease the sleeve placket on the creasing machine
- f. As show in drawing place the triangular creased sleeve placket correctly by spotting TD-100 (Portable bonding press station) normal vacuum table which is available in factory. Using special laser cut double side glue tape on the upper side.
- g. Final press of Binding sleeve placket after inspection in HOT+COLD machine - CS-661 spec A-F2A1-030010



e. Press the seam Hot and Cool Smart Bonding

• 4. Seam Construction of Armole

attachment (optional)

available in factory

a. Apply double side glue tape by Hot Air

Machine - Al-001 spec A-NNN + Folder

b. Placement of sleeve on body correctly by spotting - TD-100 (Portable bonding press station) normal vacuum table which is

c. Final press by Armole press machine

F2A1-100010

Joining

Press after final inspection - CS-681 spec V-