

PANTY OPERATION- BREAKUP

SINGLE PANEL PANTY WITH EDGE STRENGTH TAPE

FRONT AND BACK PANEL SINGLE PIECE



- Laydown the edge strength tape together with fabric edge trimming - SF-816
- Place the patch on main body and spott it - TD-100
- Final press after inspection Hot + Cool press - CS-682 spec V-S2B1-100050

ASSEMBLY



- Laydown the double side glue tape together with fabric edge trimming - SF-816.
- Align and place the second panel on the double side glue tape attached panel by spotting - TD-100
- After inspection final press - CS-660 spec V-A1M2-090007

Note: • This process of pressing is done in step-by-step wise • This operation is specifically for the display image only • Laser cut is not involve in this process, customer need to take care separately

RECOMMENDED MACHINES



TD-100
PORTABLE BONDING
PRESS STATION



SF-816
SEWFREE TAPE LAYDOWN
+ TRIMMER



CS-660
CS-660 spec V-A1M2-090007
PNEUMATIC FLAT
PRESS MACHINE



CS-682
CS-682 spec V-S2B1-100050
PNEUMATIC FLAT COOL
+ HEAT PRESS MACHINE