

FRONT NECK ZIPPER BONDING

PROCESS FROM **INSIDE**



1. Laser cut a double side glue sheet as per required shape and dimension



2. Place the Glue laser cut sheet from inside of the fabric panel by TD-200/TD-100 + Press operation for 3 seconds



4. Laser cut the slot for as per zipper requirement



Above image is for reference, how it looks after the process no.5

5. Remove the paper layer from the glue sheet and place zipper by using TD-200/TD-100 and press for final bonding (prefer hot and cold press+special mould)



6. The patch laser cut as per required shape (self fabric + double glue sheet to be pre bonded)



7. Laser cut & put a patch of fabric inside on the zipper end

PROCESS FROM **OUTSIDE**



1. Press for decorative layer as per required for the final bonding (prefer hot and cold press+special mould)



2. Remove the protective layer



3. Make the neck hem with stitching

RECOMMENDED MACHINES

FOR SMALL ZIPPER

CS-658

CS-658 spec A-D2A1-038008

PNEUMATIC FLAT COOL + HEAT PRESS MACHINE



CS-661

CS-661 spec A-F2A1-030010

PNEUMATIC FLAT COOL + HEAT PRESS MACHINE



FOR MULTIPLE AND LONG ZIPPER

CS-681

CS-681 spec V-F2A1-100010

PNEUMATIC ZIPPER PRESS MACHINE



FOR FINAL PRESS

TD-100

PORTABLE BONDING PRESS STATION



TD-200

PORTABLE ROLLER SPOTTING STATION



FOR LASER CUTTING

12080

NON-METAL MATERIAL LASER ENGRAVING & CUTTING MACHINE-SINGLE HEAD SERIES

