

BRA OPERATION- BREAKUP

SINGLE PANEL BRA WITH EDGE STRENGTH TAPE

FRONT AND BACK PANEL SINGLE PIECE



- Laser cut the back patch, fabric for front piece & glue sheet as per the shape
- Place the back patch, body & glue spot it using - TD-100
- Final press after inspection Hot + Cool press - S-682 spec V-S2B1-100050

ASSEMBLY



- Laydown the self fabric together with edge trimming using -SF-816
- Lay down the double side glue tape together with fabric edge trimming - SF-816
- Align and place the second panel on the double side glue tape attached panel by spotting - TD-100
- Final press after inspection in flat press CS-700 spec V-A1A1-121005

Note: • This process of pressing is done in step-by-step wise • This operation is specifically for the display image only • Laser cut is not involve in this process, customer need to take care separately

RECOMMENDED MACHINES



TD-100
PORTABLE BONDING
PRESS STATION



SF-816
SEWFREE TAPE LAYDOWN
+ TRIMMER



CS-700
PNEUMATIC LONG CURVE
PRESS MACHINE



CS-682
CS-682 spec V-S2B1-100050
PNEUMATIC FLAT COOL
+ HEAT PRESS MACHINE